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THE ROLE OF THERMAL ANALYSIS IN MINERALOGICAL STUDIES

PART II

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A b s t r a c t. A quantitative mineralogical analysis of an impure pyrophyllite was possible only when thermogravimetry reinforced chemical and XRD analyses. Vein material from a basalt was shown by thermal analysis to consist of pectolite with a trace of natrolite. Diatomite from Almeria contained smectite and calcite; the diatomaceous silica holds much water loosely in both large and small pores and a small amount firmly in silanol groups.

INTRODUCTION

In the three studies reported here, on pyrophyllite, pectolite and diatomite, identification and quantitative analysis of mineral phases were required to solve industrial problems. In two cases thermal analysis provided information which could not have been obtained by other means. Part I /Robertson, 1980/ dealt with clay minerals.

PYROPHYLLITE FROM SOUTH AFRICA

X-ray diffraction analysis had established that the massive form of pyrophyllite, known as South African "Wonderstone" /S 3984/, contained "about 12 per cent kaolinite", "about 10 per cent diaspore", "about 5 per cent quartz" and albite judging by a line at 4.04 Å. One could not from these figures arrive at a reliable estimate of the pyrophyllite content.

A chemical analysis /by W. H. Herdsman/ is given in Table 1, column 1. Interpretation of the analysis mineralogically could be little bet-

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ter than guesswork because it is not known whether ${\rm K}_2{\rm O}$ is in orthoclase, muscovite or a hydrated mica /illite/.

Table 1

Chemical analysis of pyrophyllite from South Africa
/S 3984/ and its recalculation to mineral phases

Chemical analysis	Rutile and goeth- ite	Feldspar Ab An	Chlorite MgO FeO	Gibbs	Dia- spore	Kaol- inite		Pyro- phyll- ite ^{ΔAl} 2 ⁰ 3	Quartz \Delta SiO_2	ΔH ₂ O+ ΔH ₂ O-
Sio, 56.85		5.24 0.06	0.35 0.14			2.82	4.28	39.32	4.64	
Al ₂ 0 ₃ 31.40		1.48 0.06	0.25 0.10	0.58	6.21	2.39	3.64	16.69	2 4	residen.
Fe ₂ O ₃ 0.63 FeO 0.28	TATION THE	PRALOGIC	0.28	SYJA			30	8.108	arg.	
Mg0 0.40			0.40	78.19						
Ca0 0.03		0.03								
Na ₂ 0 0.90	1855 2261	0.90								
K ₂ 0 1.12							1.12			
TiO ₂ 2.11	2.11	o slevism	Implgola	mine		i desay		2.8.7	3 = 6 9	
H ₂ O+ 6.00	0.07	is Inches	0.15 0.06	0.31	1.10	0.85	0.43	2.95	eldiss	0.09
н ₂ 0- 0.24	lakes has	63 23 29BB	enlatana.	Lugger		on tes	Dias	.63220	tian io	0.20
Σ 99.24	2.11 0.70			0.89	7:31	6.06	9.47	58.96	4.64	0.29
		7.77	1.73						Σ	9.93
Calculation from	CA	CA	CA	102711	TG		CA	CA 1	by diffe	rence

Thermal analytical data are recorded in Table 2. The temperature of the ten endothermic and one exothermic peaks of the DTA curve are given and the range of these effects indicated by brackets. TG episodes were found by drawing tangents to the curve; the episodes are estimated between intersects of the tangents, not from the nearest point of the curve. The mid-points of these episodes do not always correspond closely with DTA peaks. The cumulative loss in milligrams was measured at each intersect and the episodal losses were then expressed as per cent of the original weight, 1.0248 g.

The DTA curve begins with moisture. Goethite makes its effect about 320°C , but gibbsite loses water in three stages /Erdey, Paulik & Paulik, 1954/, which no doubt account for some of the small peaks from 240° to 420°C . Diaspore dehydroxylates at about 527°C , and this endotherm may include the loss of the last third of gibbsite's hydroxyls. The endothermic effect from 610°C to 760°C is shallow, but TG gives more detail. The exotherm at 800°C is due to kaolinite and possibly chlorite.

Thermal and mineralogical analysis of pyrophyllite from South Africa /S 3984/

T	DTA	T	G	DTG	TG	LOSS	TG	TG MINERALOGICA		
°C °C		Episode limits		°c	Cumul- ative	Epi- sodal	attr	LOSS ANALYSIS ANALYSIS uted to minerals		
0	Endo:	CEST TEST	°C	di Giod	As and	by this	is success	rutile	2.1	
	odžin, šad	- /20/	- /70/	2 2 2 2 2	295 30	0.05	is Bevi	albite	7.7	
100	≥ 128 ≥ 152	- 120	dhe i	\ 100	- 0.6		0.20	moisture	0.2	
200	→ 175	route 70%	- 195		Sir The	- 0.21 ₅		il saltimoriti		
300	> 240 > 280 > 300	- 270			- 2.8	0.00	0.10		0.7	
300	$\Rightarrow \frac{300}{320}$	- 360	- 315		- 3.8	0.098	0.07	goethite	0.7	
400	> 420	oer cer	- 435			- 0.107	0.11	gibbsite	0.8	
500	- 527	- 510	- 534	≻ 535	- 4.9	- 1.200	0.10	diaspore	7.3	
600		- 557	- 598	1 333	20.0	- 1.054	0 05	kaolinite		
.50	103 88	- 638	d dise	1 293	- 28.0	nostra	ed and	chlorite	6.0	
700	- \rightarrow 680	and and	- 708	700		- 2.61	2.95	pyrophyllite	58.9	
800	/ Exo: - ≺800	778	_ 819	Lange A	- 54.8	- 0.81	0.43	muscovite	9.47	
900	samples -ratur	- 860	20-281		- 63.1	and 7	36-100	o ^D C. Compani		
36 9	sch the		- /930/		htio	- 0.10	0.09	ΔH ₂ 0+	0.09	
1000	It et a	- /1000/	/ show		- 64.2		a West	ΔSiO ₂ quartz	4.64	

The mid-points of the TG episodes give a better idea of the mineralogy. The goethite loss is seen here to occur at about 315°C ; the losses from gibbsite have been allocated to about 240°C , 420°C and just above 500°C . The midpoint at 535°C is ascribed to diaspore, and the midpoint at 598°C to chlorite and kaolinite.

The large loss centred on 708°C is due to pyrophyllite; and the final loss is due to muscovite, which is masked by pyrophyllite in an XRD trace though quite clear here. The dehydroxylation of the pyrophyllite and of the muscovite overlap each other with the result that the TG curve underestimated the pyrophyllite.

The final corrections can now be made by combining the evidence of thermal /TG/ and chemical analyses /CA/ in Table 1. TiO_2 , Fe_2O_3 , Na_2O + CaO, MgO + FeO, and K_2O are ascribed to rutile, goethite, albite, chlorite and muscovite, respectively, the chlorite being calculated by Brough and Robertson's convention /1958/. TG losses were used for estimating gibbsite, diaspore and kaolinite. Pyrophyllite was calculated from the residue of the alumina - that is, the alumina not already accounted for by other minerals; and free quartz was taken as the remaining silica. Some moisture and water lost at high temperature remained after the mineralogical calculation, which is given in Table 2. This analysis was not arrived at without testing other assumptions, such as potash in orthoclase or illite, but these other calculations led to too great a departure from the sum of 100 per cent, to too little quartz or to difficulties in allocating the H_2O+ . In Table 1 the oxide which forms the basis of the calculation is shown in heavy type.

PECTOLITE - VEIN MATERIAL IN BASALT FROM FIFE, SCOTLAND /S 4334/

A sample of zeolite was extracted from a specimen of white vein material collected by G. G. Pearson from the basalt of Orrock Quarry, Fife. Zeolitic material had on several occasions formed a heat-reflecting white layer on the surface of molten basalt in a glass furnace.

The specimen consisted of white, silky, radiating crystals and appeared to be monomineralic. By visual inspection one could not tell whether this was natrolite, $\text{Na}_2\text{Al}_2\text{Si}_3\text{O}_{10}\cdot\text{2H}_2\text{O}$, or pectolite, NaCa_2Si_3 $\text{O}_8/\text{OH}/$, since these zeolites have a similar crystal habit.

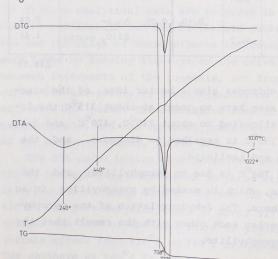


Fig. 1. Thermal analysis of pectolite /S 4334/

DTA/Fig. 1/ shows a shallow endothermic trough centred on 240°C , a very small endotherm at 440°C and a sharp endothermic reaction between 708° and 754°C , with a peak at 727°C . There is also a high temperature exotherm at 1037°C .

DTG shows only the sharp thermal effect with a peak at 727°C.

The low temperature effects are not reflected in the TG curve, which shows a loss of 13 mg = 2.65 per cent. The total loss of 18 mg = 3.69 per cent appears to take place over the whole temperature range evenly except for the main drop around 727° C. Since pectolite contains 2.71 per cent H₂O+ and natrolite 9.48 per cent H₂O+, we are not dealing with the latter.

The DTA curve is very like that of pectolite from Bergen Hill, New Jersey, except that the American zeolite has its sharp peak at 780° C and ranges from 744° to 845° C /Mackenzie, 1957/.

Peng /1955/ in his study of the thermal analysis of the zeolite group shows that they all have a small peak in the neighbourhood of 455° C. The small weight loss around 440° C in the Orrock Quarry zeolite could be about 2 mg = 0.41 per cent. This means that the sample might contain 4.3 per cent of natrolite and 95.7 per cent of pectolite.

DIATOMITE FROM ALMERÍA, SPAIN

Four diatomite samples from Almería, Spain, were examined. A thermogravimetric curve for the diatomaceous silica was constructed by subtracting the losses estimated for smectite and calcite in one of the samples /S 4590/. Weight loss occurred at different rates in the temperature ranges 20-288°, 288-738°, and 738-1000°C. Comparison is made with the three rates of weight loss found by Hannay /1877/ in opal. Segnit et al. /1965/ showed that diatomaceous silica lost free water at two different rates and bound water from silanol groups at a high temperature.

A sample of diatomite, from Almería, Spain, /S 4574/ appeared to have been lightly calcined. It had the astonishingly low bulk density of 109 kg/m 3 . The diatoms are mainly disc-forms and elongated species. The slender, slightly curved diatoms, up to 170-200 μ m in length, look like Thalassiothrix of the textbooks /175 μ m in Kainer, 1956/. These "sea-fibres" are the cause of the low bulk density.

In the belief that this remarkable diatomite should be used for highly specialised markets, I asked for four samples to be sent to me to illustrate variation in quality over a wide area. Preliminary observations are tabulated in Table 3.

Characteristics of four diatomite samples from Almeria, Spain

Sample number Name of quarry	S 4589 Cantera N ^o 3	S 4590 Ramblo de guerero	S 4591 Inesperada	S 4592 Guitarra
Bulk density /brushed through 0.7 mm sieve/, kg/m ³	134	167	125	162
Grit, > 0.7 mm	Up to small stones	Nil	Nil	Ni1
Colour /air dried/, Munsell	N 8.5 very light grey	10 YR 8.5/2 v.v. pale orange	N 8.5 very light grey	10 YR 8/2 very pale orange
- " - /after calcining/	N 9.25	Redder than 5 YR 6/4, browner than 10 R 7/6	10 YR 8/2 v. pale orange	5 YR 8/4 moderate to orange pink
Dispersion in water	Easy	Easy	Easy	Poor, smectitic
Moisture adsorption, at RH 56%, % on dried sample	4.2	2.4	1.5	1.7
Loss on ignition, % on dried sample	21.84	15.28	17.89	17.40
Methylene blue adsorption, meq./100 g dry sample	5.8	7.9	6.3	6.8
ditto., after pre-swelling	ND	ND	ND	14.3
Calcium carbonate, %, from CO ₂ released by acid	5.76	4.63	7.54	11.12

Since the moisture adsorption of montmorillonite has been found to be about 5.36_2 x MA $_{56}$ /moisture adsorption at Relative Humidity 56/, and the MA $_{56}$ of diatoms is much smaller, we can make an estimate of the upper limit of the smectite content, /1/ in Table 4. The H $_2$ O+ and H $_2$ O-contents may then be calculated. Sine we know the calcite contents we can calculate the content of diatomaceous silica /2/, assuming that there are no other phases present. By subtracting the losses due to CO_2 in calcite and H $_2$ O+ in smectite /4/, we can estimate the H $_2$ O+ content of the diatomaceous silica /5/. If, on the other hand, the 8H $_2$ O associated with Si $_8$ in the smectite were part of the loss on ignition, we should have less H $_2$ O+ in the diatomaceous silica /6/.

The question posed by these simple calculations is whether the diatomaceous silica can have a water content of more than 15% /5/ or whether the lower values of /6/ are the more probable. Thermal analysis was then brought to bear on the problem.

Calculation of water associated with four Spanish diatomites

-88	na denyarokylakion of at ak	S 4589 %	S 4590 %	S 4591	S 4592 %
1	Smectite from MA ₅₆	22.52	12.87	8.04	9.12
1a	$-$ " $-$ x 0.0411 \longrightarrow H ₂ 0 ⁺	0.93	0.53	0.33	0.375
1b	$-$ " $-$ x 0.1644 \longrightarrow H ₂ 0	3.70	2.12	1.32	1.50
2	Diatoms /100-smectite-calcite/	71.73	83.50	84.42	79.76
3	CO ₂ from calcite	2.53	2.04	3.31	4.89
4	Loss on ignition - CO ₂ - H ₂ O ⁺	18.38	12.41	14.25	12.14
5	H ₂ 0 ⁺ /diatoms, %	25.62	15.41	16.88	15.21
6	Water/diatoms, %	20.47	12.84	15.32	13.34

DTA of sample S 4590 /Fig. 2/ shows a large endotherm batween 20° and 320° C; TG shows no loss under 50° C, but 1.21 per cent loss up to 105° C, the conventional temperature for drying clays. In fact the TG curve shows an inflection at 80° C with a loss of 0.55 per cent $\rm H_2^{\circ}O$. This may be a measure of the true moisture content.

Before examining the TG curve in detail, I shall comment on the other curves. The DTA curve shows the same large initial loss, a very

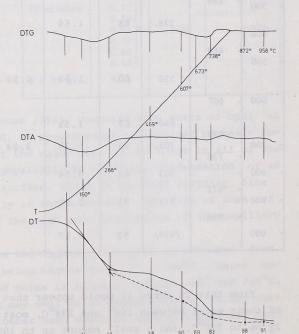


Fig. 2. Thermal analysis of diatomite /S 4590/

Dotted line with points - calculated loss due to diatomaceous silica only /total less smectite and calcite/ small loss at about 500°C and another large loss with a peak at 738°C. The last may reasonably be ascribed to calcite; the effect is also seen in the DTA curve.

The DTA curve shows no evidence of the dehydroxylation of a smectite, but I suspect that a small amount of organic matter may have neutralised this effect and contributed to the exothermic peak at 790°C. However, the TG curve promises to give far more information about the mineralogy of this sample /Table 5/.

Table 5 Thermal analysis of diatomite from Almeria, Spain /S 4590/

T	TG		TG LOSS		LOSS	∆LOSS due to	
	Episode limits	Mid- points	Cumul- ative	Episodal	ascribed to smectite and calcite	diatom- aceous	
°C	°c	°C	mg	%	7.	silica %	
	50	65	3.3	0.55	conventional temperatur	is c, fella	
100	- 80	PG 88 .05	30 285	s adviso	a and aflection at 80°C	0.2	
911	- 160	120	14	1.80	2.12 montmorillonite's 8 H ₂ 0	o od v	
200	. agoi	224	41	4.53	events surroun duta este and	4.5	
300	- 288					71 55	
400		378.5	48	1.66			
500	- 469					2.6	
		538	60	1.53	0.53 montmorillonite's 4 OH		
600	- 607				THE THE PARTY OF T		
	- 673	640	69	1.51	No know the shellman tent	} 0.8	
700	738	705.5	83	1.35	2.04 calcite		
800		805	88	0.74		0.74	
900	872	915	91	0.50		0.50	
	- 958		1919				
000		/978/	92	0.17		0.1	

From this TG curve it would appear that the diatoms lose about half of their water between 160° and $288^{\circ}\mathrm{C}$, most of the rest rather gradually up to 738° C, and a small amount up to 1000° C. There are thus three ranges of loss.

As long ago as 1877, Hannay examined the "hydrous content of opal" by a very sensitive method of thermal analysis, his so-called "time method". This method consisted of placing a known weight of substance in a drying tube, immersed in a water-bath and heated to boiling; passing a current of air first through several vessels of strong sulphuric acid /and occasionally through P_2O_5 as well/ and then over the substance in the tube. The evolved moisture was collected in two U-tubes containing pumice-stone saturated with sulphuric acid, one being attached to the instrument while the other was being weighed. By these means the dehydration was kept going constantly. Weighings were made every 5 minutes or longer when the rate became slower /Table 6/.

As the loss on ignition was 8.85 per cent, Hannay inferred that the difference of 0.61 per cent could be added to the more slowly--released water. What is important is that showed that nearly all of the water could be removed from opal by dry air at 100°C, whereas a thermogravimetric curve gives one the impression that temperatures above 100°C are necessary for releasing this water.

Nearly a century later

Table 6 Evolved moisture analysis of opal /Hannay, 1877/

Heating spells	Dehydr- ation %	Sub- totals %	Rate of dehydration OC/min.
5 minutes	1.31 1.28 1.20 1.22	5.01	0.25
20 minutes	0.18 0.72 0.58 0.61 0.52 0.60 0.02	3.23	0.026
2 h 25 min.	8.24	2 AND 10 27 (2)	A THE STREET

the Australian research workers Segnit, Stevens and Jones /1965/ examined many sorts of opal as well as diatomite by DTA, TG, IR spectroscopy and nuclear magnetic resonance. They concluded that the major part of the water in all of these opaline silicas is held physically by capillary condensation or as multilayers on the silanol surface. There is no sharp dividing line between water held physically in these two ways. The rate of loss of this water is controlled by the size and distribution of the capillary pores.

In the Spanish diatomite the lightly held water is released from the diatomaceous silica on being heated from 20° to 288°C. Water coming from narrower or closed pores is released between 288° and 738°C. The remaining 1.41 per cent may well be in silanol groups on the surface of the silica; on the other hand magnetic resonance spectra suggested that perhaps some 70 per cent of the water is chemically bound in opal /Segnit et al/. The Australian authors could give no explanation for this difference; but I am inclined to think that Hannay's very delicate "time method" showed rather strongly that there is only a small proportion of bound water, and that there are two populations of pore sizes. The Derivatograph appears to confirm Hannay's observations, but Hannay's technique, modernised - as it has been, should be used for studying diatomites and opal.

Acknowledgments. The author is obliged to Carters /Merchants/ Ltd. for the sample of pyrophyllite; to George Wimpey & Co. Ltd. for permission to collect the sample of pectolite; to BENESA of Murcia, Spain, for the samples of diatomite; and especially to Professor Anna Langier-Kuźniarowa for the thermal analyses.

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ZNACZENIE ANALIZY TERMICZNEJ W BADANIACH MINERALOGICZNYCH

część i,i

Streszczenie

Podano dalsze przykłady /p. część I/ ilustrujące możliwość stosowania analizy termicznej do rozwiązywania problemów mineralogicznych. /1/ Ilościowa analiza mineralogiczna zanieczyszczonego pirofyllitu z Południowej Afryki okazała się możliwa dzięki uzupełnieniu wyników badań chemicznych i rentgenowskich analizą termograwimetryczną. /2/ Ana-

liza termiczna materiału żyłowego z bazaltów w Fife w Szkocji wykazała, że jest to pektolit z domieszką natrolitu. /3/ Diatomit z Alméria /Hi-szpania/ zawiera smektyt i kalcyt; krzemionka diatomitowa wykazuje znaczną zawartość wody luźno związanej w dużych i małych porach oraz małą ilość wody silnie związanej w formie grup silanolowych.

OBJAŚNIENIA FIGUR

- Fig. 1. Analiza termiczna pektolitu /S 4334/
- Fig. 2. Analiza termiczna diatomitu /S 4590/

Роберт Г. С. РОБЕРТСОН

ЗНАЧЕНИЕ ТЕРМИЧЕСКОГО АНАЛИЗА В МИНЕРАЛОГИЧЕСКИХ ИССЛЕДОВАНИЯХ

ЧАСТЬ II

Резюме

Указываются дальнейшие примеры /см. часть I/ иллюстрирующие возможность применения термического анализа в решении минералогических проблем. /1/ Количественный минералогический анализ загрязненного пирофиллита из Южной Африки оказался возможным благодаря дополнению результатов химического и рентгеновского исследования термогравиметрическим анализом. /2/ Термический анализ жильного материала из базальтов Файф в Шотландии показал, что этот материал представляет собой пектолит с примесью натролита. /3/ Диатомит из Альмерии /Испания/ содержит смектит и кальцит; диатомитовый кремнезем обнаруживает значительное ссфержание воды свободно заключенной в крупных и мелких порах, а также небольшое количество воды, сильно связанной в виде кремневодородных групп.

ОБЪЯСНЕНИЯ К ФИГУРАМ

- Фиг. 1. Термический анализ пектолита / S 4334/
- Фиг. 2. Термический анализ диатомита /S 4590/